

BOPP SAFETY DATA SHEET

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Contact Address: Date: November 08, 2023

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CORP-SDS-001

SECTION 1: PRODUCT IDENTIFICATION

PRODUCT DESCRIPTION: Biaxially oriented polypropylene film.

PRODUCT VERSIONS: Biaxially oriented polypropylene film (BOPP) in their

transparent versions (BaseFilm, BaseFilmBio, ClearFilm, PlainFilm, SealFilm, SealFilmBio, TapeFilm, LabelFilm, FogFilm), matte (MatteFilm, MatteFilmBio), cavitated (VoidFilm, PerlaFilm, OpaqueFilm), and white

(WhiteFilm)

RECOMMENDED USE: Food packaging and associated applications.

MANUFACTURER: OBEN HOLDING GROUP (OHG).

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SECTION 2: IDENTIFICATION OF HEALTH HAZARDS

In accordance with Regulation (EC) No 1272/2008, a Directive 67/548/CEE, a Directive 1999/45/CE and in normal conditions of use this product is not considered dangerous nor requires any specific labeling.

This product is also not considered a carcinogen by IARC, NTP, OSHA or ACGIH.

SUMMARY OF HEALTH RISKS AND SYMPTOMS OF EXPOSURE:

Particles or scratch the product may cause mechanical irritation of the skin and eyes on prolonged exposure.

MAIN ROUTES OF ENTRY:

Contact with skin and eyes.

ACUTE EFFECTS:

May cause mechanical irritation of the skin and eyes.

FIRE TRAINING:

When the product is exposed to high temperatures or fire for extended periods of time can burn or produce toxic fumes causing fire which may include oxides of carbon and nitrogen.



SECTION 3: COMPOSITION

CHEMICAL COMPOSITION: Polypropylene CAS N° 9003-07-0

Others

FORM: Film ODOR: None

COLOR: Clear or white

The product contains no hazardous substance in accordance with the regulations 29CFR1910.1200 (Hazard Communication Standard - United States of America).

SECTION 4: FIRST AID

EYE CONTACT:

This is a solid inert material if a particle enters the eye is flush with large amounts of water for 15 minutes. Immediate attention.

FOOD CONTACT:

Bioriented propylene film is compatible with many types of industries including food packaging industry. In general, this product meets the regulations in the country. For this is not a danger when in contact with food.

INGESTION:

Bioriented polypropylene film is inert and nontoxic. Ingestion is not recommended. If this occurs consult a doctor.

SKIN CONTACT:

Bioriented polypropylene film is harmless in contact with skin. However, if the unexpected allergic reaction occurs consult a doctor.

SECTION 5: FIRE FIGHTING MEASURES

MEDIA EXTINCTION:

Water spray, Carbon Dioxide (CO₂), Foam, Dry Powder.

TEMPERATURE AUTO-IGNISION:

> 400°C.

COMBUSTION PRODUCTS:

Ignition flame produces H₂O and CO₂, can also cause CO. The gases given off are toxic and irritating.

SPECIAL PROCEDURES FOR FIRE FIGHTING:

None.

FIRST AID:

In case of inhalation of the fumes, the person should be removed from place to breathe fresh air as soon as possible, if necessary, apply artificial respirator. Must be brought to medical attention immediately. If clothing or person in contact with molten plastic wash with cold water until cool. If the skin comes into contact with molten plastic material, the patient should be referred for immediate medical assistance in any case it must be solidified peel off the skin.



SECTION 6: ACCIDENTAL RELEASE MEASURES	========
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SPILL PROCEDURE: Normal cleaning techniques and place waste material in a container, avoid lett the floor to prevent staff from slipping when walking on it. Remove every ign possible. In its natural physical state, it is not possible to occur any spilt.	
SECTION 7: HANDLING AND STORAGE	
FILM STORAGE: OBEN HOLDING GROUP (OHG) polyethylene films do not require special storage conditions. It is recommended that storage temperatures should not exceed 30°C (86°F) to prevent rapid reduction of surface treatment. Storage area should be clearly identified, full-lighted and free of obstructions. Another recommendation is that films should not be exposed to direct sunlight or rain during storage. As a protective measure against dust during storage, it is recommended that the film should be kept in its original packaging until the date of use of the product.	
SECTION 8: PERSONAL PROTECTION / EXPOSURE	
Use of gloves and personal protective equipment as usual. If you are working in areas where the material is melting (Example: Near seal packing machines warm) gloves are recommended for protection from heat.	======== ing bars or rolls of
SECTION 9: PHYSICAL AND CHEMICAL	
SPECIFIC GRAVITY AT 25°C: 0.905 g/cm³. SOLUBILITY IN WATER, Weight % at 25°C: Insoluble.	
SECTION 10: STABILITY AND REACTIVITY	========
STABILITY: CONDITIONS TO AVOID INSTABILITY: HAZARDOUS POLYMERIZATION: HAZARDOUS POLYMERIZATION CONDITIONS TO AVOID: MATERIALS AND CONDITIONS TO AVOID INCOMPATIBILITY: Polymer decomposition occurs at temperatures above 250°C DECOMPOSITION PRODUCTS:	Stable Not Applicable Not Applicable Not Applicable CO, CO ₂
SECTION 11: TOXICOLOGICAL INFORMATION	=======
SECTION 11. TOXICOLOGICAL INFORMATION	
Non-toxic.	
SECTION 12: ECOLOGICAL INFORMATION	
When the film is accessible in its available form, there is no effect or environment of the product does not be supported by the product does not be supported	

based on heavy metals like Cd, Pb, Hg or Cr.



SECTION 13: DISPOSAL CONSIDERATIONS
RECYCLING AND DISPOSAL RECOMMENDATION: Can be recycled or may be disposed of or incinerated in accordance with local official regulations
SECTION 14: TRANSPORT INFORMATION
Not classified as dangerous material. There are not regulations for its transport.
SECTION: 15 REGULATIONS
None.
SECTION 16: ADDITIONAL INFORMATION
The information presented here is true and has come from work and the opinions of qualified however, the contained in this information should be taken as a warranty or representation in which OBEN HOLDING GROUP (OHG) take legal responsibility. The user must make any recommendations in the specific context of intended use to determine if they are appropriate.